# OMRON

**Vision Sensor** 

FJ Series (Camera & Software Vision Package)

# **PC Vision System**

## **Camera Setup Guide**

FJ-S□□G/FJ-SC□□G

FJ-S□□G2/FJ-SC□□G2

FJ-S□□G-S/FJ-SC□□G-S

FJ-S□□G2-S/FJ-SC□□G2-S

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## Introduction

Thank you for purchasing the FJ Series.

This manual contains information that is necessary to use the FJ Series.

Please read this manual and make sure you understand the functionality and performance of the FJ Series before you attempt to use it in a control system.

Keep this manual in a safe place where it will be available for reference during operation.

#### **Intended Audience**

This manual is intended for the following personnel, who must also have knowledge of electrical systems (an electrical engineer or the equivalent).

- · Personnel in charge of introducing FA systems.
- · Personnel in charge of designing FA systems.
- · Personnel in charge of installing and maintaining FA systems.
- · Personnel in charge of managing FA systems and facilities.

## **Applicable Products**

This manual covers the following products.

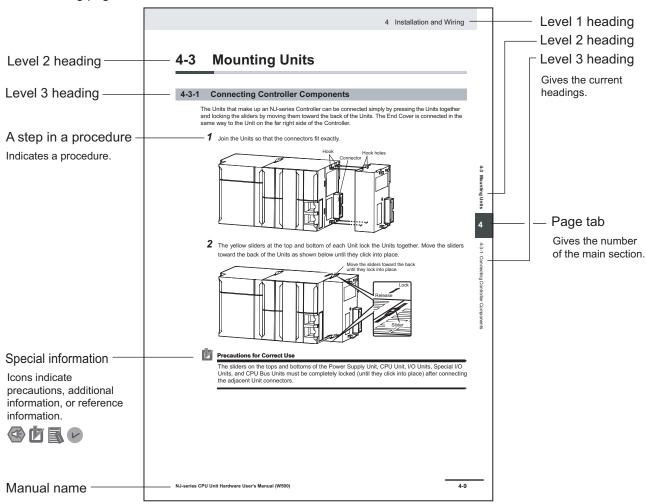
- FJ-SG/FJ-SCG/FJ-S2MG/FJ-SC2MG/FJ-S5MG/FJ-SC5MG
- FJ-SG2/FJ-SCG2/FJ-S2MG2/FJ-SC2MG2/FJ-S5MG2/FJ-SC5MG2
- FJ-SG-S/FJ-SCG-S/FJ-S2MG-S/FJ-SC2MG-S/FJ-S5MG-S/FJ-SC5MG-S
- FJ-SG2-S/FJ-SCG2-S/FJ-S2MG2-S/FJ-SC2MG2-S/FJ-S5MG2-S/FJ-SC5MG2-S

Part of the specifications and restrictions are given in other manuals. Refer to the Instruction Manuals and the Data Sheet.

## **Manual Structure**

## **Page Structure**

The following page structure is used in this manual.



Note This illustration is provided only as a sample. It may not literally appear in this manual.

## **Special Information**

Special information in this manual is classified as follows:



#### **Precautions for Safe Use**

Precautions on what to do and what not to do to ensure safe usage of the product.



#### **Precautions for Correct Use**

Precautions on what to do and what not to do to ensure proper operation and performance.



#### **Additional Information**

Additional information to read as required.

This information is provided to increase understanding or make operation easier.

Manual Structure

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## **Safety Precautions**

# Symbols and the Meanings for Safety Precautions Described in This Manual

The following notation is used in this manual to provide precautions required to ensure safe usage of a Sensor Controller. The safety precautions that are provided are extremely important to safety.

Always read and heed the information provided in all safety precautions.

The following notation is used.

MARNING	Indicates a potentially hazardous situation which, if not avoided, will result in minor or moderate injury, or may result in serious injury or death.  Additionally there may be significant property damage.
<u> Caution</u>	Indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury or in property damage.

## **Meanings of Alert Symbols**



**General Prohibition** 

Indicates general prohibitions, including warnings, for which there is no specific symbol.



**General Caution** 

Indicates general cautions, including warnings, for which there is no specific symbol.



**High Temperature Caution** 

Indicates the possible danger of injury by high temperature under specific conditions.

## Warning

## **WARNING**

This product must be used according to this manual and Instruction Sheet. Failure to observe this may result in the impairment of functions and performance of the product.



This product is not designed or rated for ensuring the safety of persons. Do not use it for such purposes.



# riangle Caution

Danger of burns. Do not touch the case while the sensor is running or just after power is turned OFF, since it remains extremely hot.



## **Precautions for Safe Use**

Be sure to respect following items for safety.

## **Power Supply and Wiring**

- Supply power from a DC power supply that prevents the occurrence of high voltage (safety ultra-low voltage circuit). (Recommended product: S8VS-03012 (OMRON))
- Before wiring the camera cable (power supply and I/O), attach a crimping terminal. Do not directly connect the merely twisted wires to terminals.
- When supplying power from an external power source, the power supply voltage specified in this manual must be used.
- Do not connect the power supply with polarity reversed.
- · Do not short-circuit load on the open collector output.
- · Apply load not exceeding the rating.
- Insulate unnecessary signal wires and avoid contact with the others. If the Output signal comes in contact with the Power\_IN signal, a failure may occur.
- After wiring the cables, confirm if the power supply is appropriate, if there is miswiring such as short-circuit of load, if the load current is appropriate, and if FG is connected appropriately. Otherwise, the product may be broken due to miswiring etc.
- When using a PoE-compliant device, it must conform to IEEE802.3af.
- Be sure to use an individual power supply for the product. Do not share the power supply with other products.

## **Mounting the Camera**

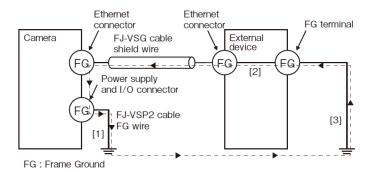
- Firmly tighten screws for mounting the Camera.
   Tightening torque M3 screw: 0.54N·m
- To use this product in an environment where poorly ventilated or that exceeds the upper limit of the
  ambient environment temperature, take heat dissipation measures such as attaching it to a metal
  plate so that the surface temperature of the camera should be 64 degrees or less.
- Install the product so that excessive stress should not be applied to the camera cable. Otherwise the cable may be disconnected and proper measurement may not be possible.

## Grounding

In order to prevent the product from becoming inoperable or malfunction, and to prevent other adverse effects to the performance or equipment, please observe the following.

- Perform the followings so that the outer shell of the power and I/O cable connector should be grounded.
  - The FG wire of the camera cable (power supply and I/O) must be JIS class-D grounded (ground resistance of 100  $\Omega$  or less). [1]
  - The ground line should be short as much as possible.
  - Provide the grounding point dedicated to the camera cable (power and I/O). Sharing the grounding point or grounding to a pillar of the building may affect adversely.
- Perform the followings so that the outer shell of the Ethernet connectors should be grounded.

- Make sure that the external device's Ethernet connector shell to which the camera cable (LAN) FJ-VSG (optional) is connected should be connected to the FG terminal of the external device. [2]
- To connect the camera to an external device such as a laptop computer that does not have an FG terminal, do not connect the camera cable (LAN) directly to the device. Use an Ethernet hub for which the outer shell of its connector is connected to the FG terminal in between the device and the camera.
- Be sure to ground the FG terminal of any external device to which the camera is connected. [3]
- Perform grounding so that the FG of the camera and that of the external device should be at the same potential. A potential difference may occur between the camera and the external device depending on the grounding method, and current may flow along the dotted path as shown below, resulting in a potential malfunction.



## **Others**

- Use only the dedicated camera cable. If the device is turned on with the non-dedicated product connected, the device may be damaged, causing high temperature.
- This product does not support camera-mounted lighting controllers (FL-TCC□□□, FLV-TCC□) and lighting (FL-MD□□□MC). Do not connect to the connector for power supply and I/O connector on the back of the Camera.
- Do not try to disassemble, repair, or modify this product.
- When an abnormal condition occurs, immediately stop operation and turn off the product. Contact an OMRON's local office or sales office.
- When disposing the product, dispose it as industrial waste.

## **Precautions for Correct Use**

In order to prevent the product from becoming inoperable or malfunction, and to prevent other adverse effects to the performance or equipment, please observe the following.

#### **Installation Site**

Do not install the product in locations subjected to the following conditions:

- · Ambient temperature outside the rating
- · Rapid temperature fluctuations (causing condensation)
- Relative humidity outside the range of 35 to 85%
- · Presence of corrosive or flammable gases
- · Presence of dust, salt, or metallic particles
- · A location not exposed to direct vibration or impact.
- Reflection of intense light (such as other laser beams or electric arc-welding machines)
- · A location not near a heating appliance or exposed to direct sunlight.
- · Water, oil, or chemical fumes or spray
- A location not exposed to strong magnetic/electric fields.
- A location not near a high-voltage device or power device.

## **Connecting Cable**

- Be sure to turn off the power before disconnecting the cables.
- To attach the camera cable (LAN) FJ-VSG (optional), tighten the fixing screws with the recommended torque (0.15N·m). Excessive force on the camera connector may cause malfunction.
- For information on specifications of Camera cable (power supply, I/O) FJ-VSP (sold separately), see
  the pin assignment table described later. Excessive force on the camera connector may cause malfunction.
- When not using the Camera cable (power supply, I/O) FJ-VSP (sold separately), perform wiring so as not to be affected by other wiring or devices.
- For information on specifications of Camera cable (power supply, I/O) FJ-VSP2 (sold separately), see the pin assignment table described later.
- When not using the Camera cable (power supply, I/O) FJ-VSP2 (sold separately), perform wiring so as not to be affected by other wiring or devices.
- Attach the accessory ferrite cores to both ends of the camera cable (power and I/O) FJ-VSP2 (optional).
- · Do not use camera cables longer than the specified length.

## **Optical axis of the Camera**

The optical axis may vary product by product. Therefore, when installing the Camera, always check
the center of the image displayed on the monitor. The optical axis of this product may vary over a
couple of pixels due to the variation of ambient temperature because of the material characteristics.

#### **Maintenance**

- If a large dust attaches to the image sensor, use the blower brush (for the camera lens) to blow it off.
   Do not blow it off with your exhaled air.
- Do not use thinner, alcohol, benzene, acetone, or kerosene to clean his product.
- When the lens is not being mounted, be sure to attach the C mount cap to the lens mounting part. If a dust attached to the image sensor, the product may sense incorrectly or be broken.
- If you do not use the power and I/O cable connector on the back of the camera, always attach the cap for the connector.
- · Wipe off dirt on this product with a soft cloth gently.
- Before performing maintenance and/or checkup, always turn off the power. Failing to do so may result in electric shock.

#### Image sensor

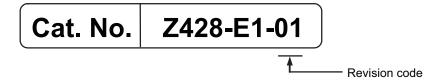
For this product, a line may appear depending on the measurement condition or sensitivity because of the specification of the image sensor. However, this is not a fault or failure of the product. In addition, although there may be multiple defective pixels, this is not a fault or failure of the product. Use the product as confirming the actual image.

#### **Others**

- Never attempt to wrap the camera body with cloth, for example during operation, for example to try
  to prevent the temperature inside the camera from rising.
- If security software is installed on the PC, the camera connection may be interrupted. Disable the security software settings temporarily and check if the camera can be connected.

# **Revision History**

A manual revision code appears as a suffix to the catalog number on the front and back covers of the manual.



Rev. Code	Rev. Date	Revision Contents
01	Jan. 2020	Original product

**Revision History** 



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## 1-1 Overview

System composed by controller and GigE camera provided from OMRON and PC provided from Customer.



#### **Precautions for Correct Use**

Our GigE camera can only work with FJ series.

And, system other than Camera & Software Vision System can not work with our GigE camera. Camera & Software Vision can not work with GigE camera made by another company.



#### **Precautions for Correct Use**

When using the GigE cameras, the following operation modes of the image sensor software cannot be used.

- · Double Speed Multi input mode
- · Non-stop adjustent mode



#### **Precautions for Correct Use**

Development environment Application Producer (FH-AP1) supports Windows 10, but GigE camera does not support Windows 10.

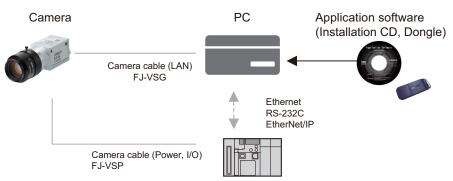
Please use Camera & Software Vision software created with FH-AP1 in an environment supporting GigE camera.

	FJ-S□□□□ Series	FJ-S□□□□2 Series	
	FJ-SG/FJ-SCG/	FJ-SG2/FJ-SCG2/	
	FJ-S2MG/FJ-SC2MG/	FJ-S2MG2/FJ-SC2MG2/	
Model	FJ-S5MG/FJ-SC5MG	FJ-S5MG2/FJ-SC5MG2	
	FJ-SG-S/FJ-SCG-S/	FJ-SG2-S/FJ-SCG2-S/	
	FJ-S2MG-S/FJ-SC2MG-S/	FJ-S2MG2-S/FJ-SC2MG2-S/	
	FJ-S5MG-S/FJ-SC5MG-S	FJ-S5MG2-S/FJ-SC5MG2-S	
OS	Windows 7 (32bit/64bit)	Windows 7 (32bit/64bit)	
	Windows 8 (32bit/64bit)	Windows 10 (32bit/64bit)	
	Windows 8.1 (32bit/64bit)		
	-		

# 1-2 Setup of Camera & Software Vision (FJ-S□□□□ Series)

## 1-2-1 Prepare hardware

System cofiguration:



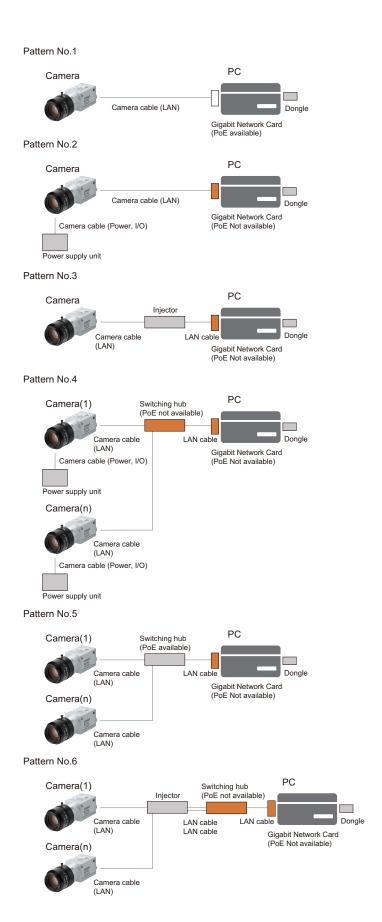
PLC / Sensor / External power supply, etc.

First prepare hardware components to construct the system.

- · Required: PC
- Required: GigE Camera (in the quantity required)
- Required: Application software (Installation CD and Dongle)
- Required: Gigabit Ethernet adapter (PoE type is recommended)
- · Required: Camera cable (LAN)
- As needed: Camera cable (Power, I/O)
- As needed: External power supply unit for cameras (In case PoE is not used)
- · As needed: PoE Injector
- As needed: Switching HUB (In case multiple cameras are used)
- · As needed: LAN cable

Shown below are the combinations of quantity of cameras, and type of power supply.

Index	Quantity of cameras	Power supply
1	1 unit	PoE Gigabit Ethernet adapter
2	1 unit	External power source
3	1 unit	PoE Injector
4	Multiple units	External Power supply unit (for each cameras)
5	Multiple units	PoE Switching HUB
6	Multiple units	PoE Injector





#### **Precautions for Correct Use**

The LAN network you use for communication with cameras should be used only for communication with the cameras.

Do not use it for communication with other devices.



#### **Additional Information**

PoE(Power over Ethernet) is a technology for delivering electrical power via standard Ethernet

When PoE camera is connected to PoE power sourcing equipments, such as PoE switching hub or PoE injector, camera can be powered via network cable.

For FJ Series, the following cameras are PoE cameras.

- FJ-SG/FJ-SCG/FJ-S2MG/FJ-SC2MG
- FJ-SG2/FJ-SCG2/FJ-S2MG2/FJ-SC2MG2/FJ-S5MG2/FJ-SC5MG2

#### 1-2-2 Install Gigabit ethernet adapter

Following manufacturer's instructions, install Gigabit ethernet adapter hardware and device driver software.

#### 1-2-3 Install GigE camera device driver

Following the steps shown below, install device drivers of camera and dongle from installation CD. Installation of device driver must be done by Administrator authority.

Displayed messages can have slight difference, depends on the version, or operating system on PC.

Insert installation CD into PC. Then setup program starts automatically.



Click Install button for device driver. Then setup for camera device driver starts. Please install it with default option, if there is no special reason to change.



**3** After installation of camera device driver, then setup for dongle device driver starts. Please install it with default option, if there is no special reason to change.





4 After installation of dongle device driver, return to setup program (step 1.). Click **End** button and restart PC.



#### **Precautions for Correct Use**

- Both FJ-S□□□□ and FJ-S□□□□2 cameras cannot be used at the same time from the PC.
- Please install either Device Driver for FJ-S□ or Device Driver for FJ-S□2.

## 1-2-4 Configure Gigabit Ethernet adapter

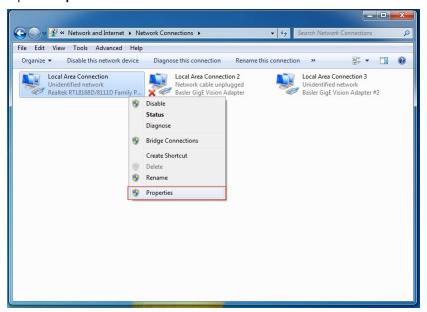
To be able to connect the camera to the Ethernet card, you must configure Gigabit Ethernet adapter. The description in this section assume connecting one camera per one ethernet adapter. In case you need to connect multiple cameras, please refer to *Connecting multiple cameras* on page 1-11 described later.

## **Network configuration (Protocol)**

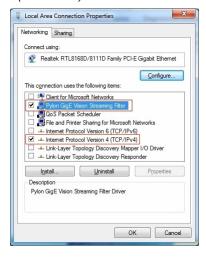
Configure network following the steps below.

for Windows 7, 8

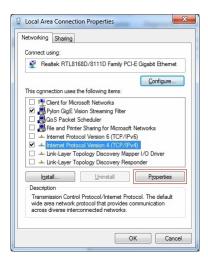
1 Open Properties from Network Connections -> Local Area Connection.



2 Uncheck all the items except Pylon GigE Vision Streaming Filter and Internet Protocol Version 4(TCP/IPv4).

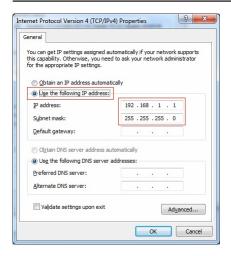


3 Select Internet Protocol Version 4(TCP/IPv4), and click Properties.



4 Select *Use the following IP address*, set the following addresses. After that, click **OK** button and close all the dialog.

Item	Value
IP address	192.168.1.1
Subnet mask	255.255.255.0

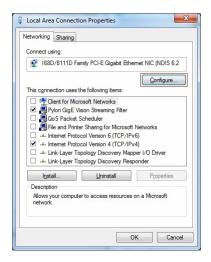


## **Network configuration (Detail)**

Configure detailed network parameters following the steps below.

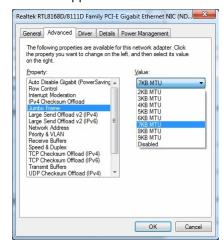
For Windows 7, 8

1 Open Configure from Network Connections -> Local Area Connection.



**2** Select **Advanced** tab, and set the following parameters.

Your network adapter may show the parameters in different name, or some of the parameters are not supported.



Item	Value	Description
Jumbo Frame	Maximum value sup- ported by network adapter	Size of data for one cycle of communication. Setting bigger value makes the data transmission more efficient.
Receive Descriptor	Maximum value sup- ported by network adapter	The parameter related to the capacity of a receive buffer. Setting bigger value makes the data receive more efficient.
Interrupt Moderation rate	Minimum value	The quantity of interrupt to CPU for each received packet. Lower value so the driver is more responsive to incoming and outgoing packets.
Speed and Duplex Mode	Automatic	Speed and communication mode



#### **Additional Information**

If you cannot find some of the parameters shown above, it is not necessary to set it.

## Firewall settings

Disable the security settings for the Ethernet port to which the camera is connected.

## 1-2-5 Setup of camera connection

Setup the camera connection following the steps below.

**1** Connect the camera cable (Power, I/O) to DC 12V power source.



#### **Additional Information**

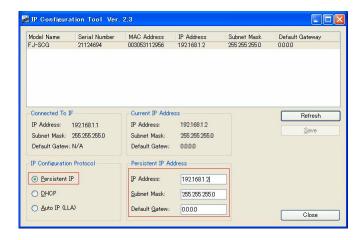
For wiring, refer to the instruction manuals.

- 2 Connect the camera cable (LAN) and camera cable (Power, I/O) to FJ camera, and turn on the power.
- 3 Launch IP Configuration Tool by double-clicking the shortcut.



- Make sure the FJ camera is listed on *Model Name*.
  In case no camera is listed, click **Refresh** button, and check that camera appears on the list.
  (In some cases, it takes approximately 30 seconds for detecting camera connection. If no camera is listed, click **Refresh** button after waiting for a while.)
- Check Persistent IP on IP Configuration Protocol, and set the value below to Persistent IP Address. Click Save button and close the program.

Item	Value	
IP Address	192.168.1.2	
Subnet Mask	255.255.255.0	
Default Gateway	0.0.0.0	





#### **Additional Information**

If a DHCP server is running on the network, it is possible to set its IP address by DHCP. Check *DHCP* on **IP Configuration Protocol**. However, this is limited to when you only wish to connect one camera.

## **Connecting multiple cameras**

There are following ways for connecting multiple cameras.

- · Install multiple network adapters.
- · Use network adapter with multiple ports.
- · Use switching HUB.

Refer to 1-2-5 Setup of camera connection on page 1-10 for connection settings.



#### **Additional Information**

For both cases, set persistent IP address for each cameras which is not duplicated with other devices.

In the case of using the PC with multiple Ethernet ports, each adapter must have IP address which network address is different from other Ethernet ports.

The network address can be calculated from the logical product (AND) between the IP address and network mask.

## 1-2-6 Setup of Software

## Installation

Setup standard FJ software from installation CD, following the steps below.

1 Insert installation CD into PC. Then setup program starts automatically.



2 Click Install button for FJ Series Software. Then setup for camera device driver starts.



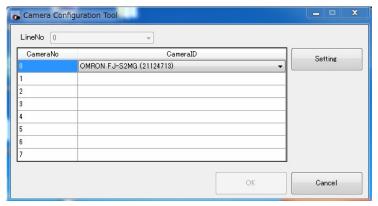
#### **Precautions for Correct Use**

· Install and use either 32-bit or 64-bit software according to your environment.

## Assign a camera number

Following the steps below, assign a camera number for each camera connected.

- 1 Launch the tool from Start menu OMRON Camera Configuration Tool.
- 2 Select camera from the list to each camera number (CameraNo).
  When select CameraID cell, the connected camera list will be displayed.



3 Click OK.

## **Detailed setting for cameras**

- 1 Click **Setting** button on **Camera Configuration Tool**, then detailed setting dialog for selected camera will appear.
- The parameters can be changed on the detailed setting dialog. These are the parameters.

Category	Item	Value	Description
External trigger	Line invert	Enable	Invert trigger polarity.
		Disable	Enable: Invert (Photo coupler OFF)
			Disable: Not invert (Photo coupler
			ON)
	Trigger delay	0 to 1000000	Set the time from recognizing trigger to
	time(µs)		releasing the shutter of a camera.
	Trigger sensing	0 to 20000	Set the pulse-width time for recognizing
	pulse-width		trigger of a camera.
	time(µs)		

-			
Category	Item	Value	Description
Output port setting	Signal select	Trigger ready     Strobe trigger	<ul> <li>Trigger ready: The signal which is ON while trigger signal can be input.</li> <li>Strobe trigger: The signal for strobe trigger.</li> </ul>
	Line invert	Enable     Disable	Invert signal select polarity.  • Enable: Invert (Photo coupler OFF)  • Disable: Not invert (Photo coupler ON)
Strobe trigger set- ting	Signal delay time(µs)	0 to 4095	This setting is valid when Signal select is <i>Strobe trigger</i> . Set the delay time.
	Signal pulse-width time(μs)	0 to 4095	This setting is valid when Signal select is <i>Strobe trigger</i> .  Set the pulse-width time.
I/O monitor	TRG port	• ON • OFF	Indicate the input state of TRG port.
	Output port	• ON • OFF	Indicate the output state of Output port.
Ethernet	Packet size	220 to 16404	Set the packet size for transmitting from a camera.
	Inter-Packet delay	FJ-SCG: 0 to 42864 FJ-SG: 0 to 86251 FJ-SC2MG: 0 to 16430 FJ-S2MG: 0 to 35579 FJ-SC5MG: 0 to 439 FJ-S5MG: 0 to 3736 FJ-SC5MGR: 0 to 12487 FJ-S5MGR: 0 to 12487 (Unit: Tick, FJ-S□□□□ Camera: 1 [Tick] = 8 [ns])	Set the delay time of packets between.  Set for preventing packet-loss because of connecting multiple cameras in one LAN. Set with Packet transmission delay.
	Packet transmis- sion delay	0 to 50000000 (Unit: Tick, FJ-S□ □□□ Camera: 1 [Tick] = 8 [ns])	Set the delay time to transmit packets. Set for preventing packet-loss because of connecting multiple cameras in one LAN. Set with Inter-Packet delay.

**3** Click **OK** button and the changes are enabled.

## • Initializing camera settings

1 Clicking Restore the default setting on Camera Configuration Tool restores default setting.

## Start the application software

- 1 Connect the dongle of application software to the PC. The LED of the connected dongle lights up.
- 2 Launch the application software from the Start Menu OMRON FJ-SW.



#### **Precautions for Correct Use**

Install and use either 32-bit or 64-bit software according to your environment.

## Configuration of Processing Item "Camera Image Input GigE"

Refer to Section 2 Processing Item "Camera Image Input GigE" on page 2-1.

## Making measurement flow

You must allocate "Camera Image Input GigE" unit for each GigE cameras connected to the system. In each unit, you need to select camera to handle. (Example 1)

One camera can be handled by multiple Camera Image Input GigE units. In this case, each unit receives camera image with modified camera parameters following the measurement flow. (Example 2)

Example 1: Add four Camera Image Input GigE units to use four cameras.



• Example 2: Input multiple images with different camera parameters from one camera, by adding multiple Camera Image Input GigE units.





#### **Additional Information**

The image input time for the second and subsequent GigE cameras in the flow is approximately 50ms longer than that of the first one.

## **Others**

Make the following settings as required depending on the system configuration.

- · Set the External I/F Port No.
- Edit the FJ series setting file "FZ-Option.ini" and set the port number of the External I/F. The folder path depends on the installation method. (Example: "C:\Program Files\OMRON\FJ Software(x64)\Release x64\FZ-Option.ini")

"FZ-Option.ini" defines the setting of FJ movement.

Main Identifications are below.

Section	Identification	Explanation
Logging	imageLoggingEnabled	Image logging Enable/Disable
		0: Disable
		• 1: Enable
SerialNormal	enabled	Serial communication Enable/Disable
		0: Disable
		• 1: Enable
	portName	Set the port No. to use.
		When port No. is lower than 10(X): COMX
		When port No. is higher than 10(YY): \\.\COMYY
UdpNormal	enabled	UDP communication Enable/Disable
		0: Disable
		• 1: Enable
TcpNormal	enabled	TCP communication Enable/Disable
		0: Disable
		• 1: Enable
EtherNetIP	enabled	EtherNetIP communication Enable/Disable
		0: Disable
		• 1: Enable
	localMacAddress	Describe MAC address in use by the format below.
		XX-XX-XX-XX-XX



#### **Precautions for Correct Use**

- If the connected camera is changed, reset the parameters used in Camera Image Input GigE.
- If a scene data created with another camera and sensor controller is imported, there may be
  cases where the setting may be incompatible with the current camera. In that case, please go
  in to the Processing item Setting UI in the TDM Editor and change the setting to an appropriate value in that menu.
- The FJ software, Camera Configuration Tool and IP Configuration Tool will not function properly if they are all open and running at the same time.
  - When using any of these, always check that none of the others are currently open and in use.
- There may be settings in the Camera & Software Vision package that cannot be used due to related settings in the Operating System Settings - Communication - Address Setting.
   When use Camera & Software Vision, It is necessary to connect with PC network at "Address setting".

## 1-2-7 Settings when connecting multiple GigE Cameras (over 9 units)

In its initial state, the maximum number of cameras is 8. Therefore the following change is required to connect 9 or more cameras. Maximum of 16 GigE cameras can be connected for use.



#### **Precautions for Correct Use**

The maximum number of cameras that can be connected will depend on factors such as the specifications of the PC andit System environment settings.

When you wish to connect and use multiple cameras, first check to make sure of the maximum number the system will support.

## Setting for multiple camera units

#### Editing FZ-Option.ini

Editing "FZ-Option.ini" for setting.

Refer to Others on page 1-15 about FZ-Option.ini.

Open "FZ-Option.ini" in text editor, add "maxCameraCount=NN" (NN = 9 to 16) in "CameraImage-GigE" section as follows.

```
[Logging]
imageLoggingEnabled=1

[SerialNormal]
enabled=1
portName=COM1:

[UdpNormal]
enabled=1

[TcpNormal]
enabled=1

[EtherNetIP]
enabled=1;
localMacAddress=00-00-00-00-00-00

[CameraImageGigE]
maxCameraCount=16
```



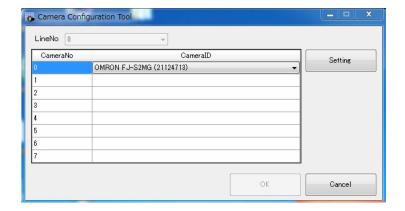
#### **Precautions for Correct Use**

A negative value is not allowed at "maxCameraCount", set positive integer.

## Settings for cameras with Camera Configuration Tool

Settings for cameras with "Camera Configuration Tool".

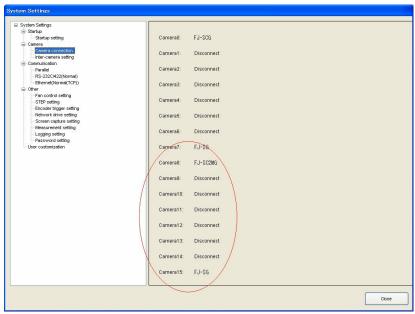
- 1 Launch the tool from Start menu OMRON Camera Configuration Tool.
- 2 Select camera from the list to each camera number (CameraNo).
  When select CameraID cell, the connected camera list will be displayed.



3 Click OK.

## Verify connected cameras

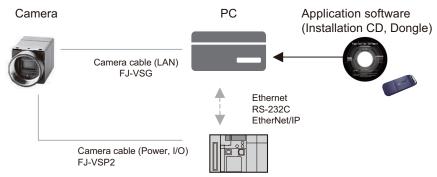
Open "System Settings", and verify that all the added cameras are displayed.



# 1-3 Setup of Camera & Software Vision (FJ-S□□□□2 Series)

## 1-3-1 Prepare hardware

System cofiguration:



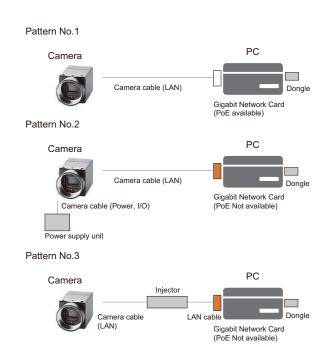
PLC / Sensor / External power supply, etc.

First prepare hardware components to construct the system.

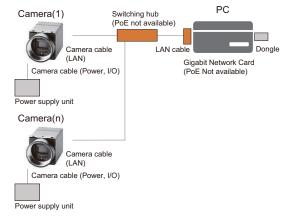
- · Required: PC
- Required: GigE Camera (in the quantity required)
- Required: Application software (Installation CD and Dongle)
- Required: Gigabit Ethernet adapter (PoE type is recommended)
- Required: Camera cable (LAN)
- As needed: Camera cable (Power, I/O)
- As needed: External power supply unit for cameras (In case PoE is not used)
- · As needed: PoE Injector
- As needed: Switching HUB (In case multiple cameras are used)
- · As needed: LAN cable

Shown below are the combinations of quantity of cameras, and type of power supply.

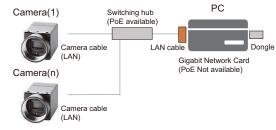
Index	Quantity of cameras	Power supply
1	1 unit	PoE Gigabit Ethernet adapter
2	1 unit	External power source
3	1 unit	PoE Injector
4	Multiple units	External Power supply unit (for each cameras)
5	Multiple units	PoE Switching HUB
6	Multiple units	PoE Injector



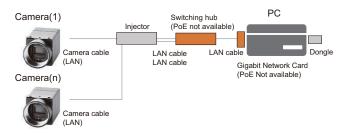




Pattern No.5



Pattern No.6





#### **Precautions for Correct Use**

The LAN network you use for communication with cameras should be used only for communication with the cameras.

Do not use it for communication with other devices.

Use only the cable designed specifically for the camera (FJ-VSP2) as the camera cable (Power, I/O). Do not use the FJ-VSP.



#### **Additional Information**

PoE(Power over Ethernet) is a technology for delivering electrical power via standard Ethernet cabling.

When PoE camera is connected to PoE power sourcing equipments, such as PoE switching hub or PoE injector, camera can be powered via network cable.

For FJ Series, the following cameras are PoE cameras.

- FJ-SG/FJ-SCG/FJ-S2MG/FJ-SC2MG
- FJ-SG2/FJ-SCG2/FJ-S2MG2/FJ-SC2MG2/FJ-S5MG2/FJ-SC5MG2

## 1-3-2 Install Gigabit ethernet adapter

Following manufacturer's instructions, install Gigabit ethernet adapter hardware and device driver software.

## 1-3-3 Install GigE camera device driver

Following the steps shown below, install device drivers of camera and dongle from installation CD. Installation of device driver must be done by Administrator authority.

Displayed messages can have slight difference, depends on the version, or operating system on PC.

1 Insert installation CD into PC. Then setup program starts automatically.



**2** Click **Install** button for device driver. Then setup for camera device driver starts. Please install it with default option, if there is no special reason to change.



**3** After installation of camera device driver, then setup for dongle device driver starts. Please install it with default option, if there is no special reason to change.





**4** After installation of dongle device driver, return to setup program (step 1.). Click **End** button and restart PC.



### **Precautions for Correct Use**

- Both FJ-S□□□□ and FJ-S□□□□2 cameras cannot be used at the same time from the PC.
- Please install either Device Driver for FJ-S□ or Device Driver for FJ-S□2.

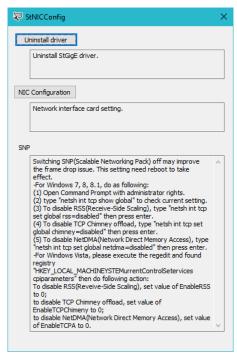
### 1-3-4 Configure Gigabit Ethernet adapter

To be able to connect the camera to the Ethernet card, you must configure Gigabit Ethernet adapter. The description in this section assume connecting one camera per one ethernet adapter. In case you need to connect multiple cameras, please refer to *Connecting multiple cameras* on page 1-25 described later.

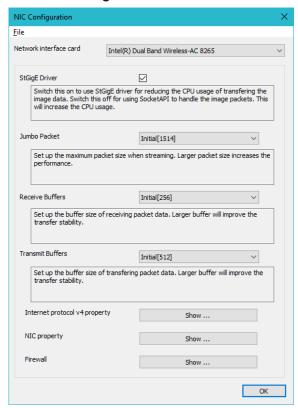
### **Network settings**

Configure network following the steps below.

1 Launch the tool from Start menu - SentechSDK - StNICConfig.



2 Click NIC Configuration.



**3** Set the Ethernet card to connect the GigE camera to **Network interface card**.

4 Set Jumbo Packet (Jumbo Frame), Receive Buffers, and Transmit Buffers respectively. Your network adapter may show the parameters in different name, or some of the parameters are not supported.

### Firewall settings

Disable the security settings for the Ethernet port to which the camera is connected.

### 1-3-5 Changing the PC Power Settings

- 1 Launch the tool from the Start Menu SentechSDK StPowerCtrl.
- 2 On the StPowerCtrl screen, uncheck all the items. (Disables the power saving setting.)



- **3** Click the **Read** button.
- **4** Click the **Exit** button.

### 1-3-6 Setup of camera connection

Setup the camera connection following the steps below.

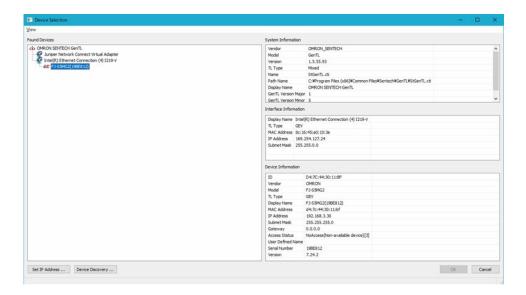
**1** Connect the camera cable (Power, I/O) to DC 12V power source.



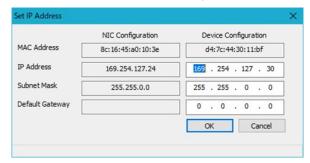
### **Additional Information**

For wiring, refer to the instruction manuals.

- 2 Connect the camera cable (LAN) and camera cable (Power, I/O) to FJ camera, and turn on the power.
- 3 Launch the tool from Start menu SentechSDK GigECameralPConfig.
- **4** From the *Device Selection* screen, select the camera to use.



- 5 Select Set IP Address.
- **6** From the Set IP Address screen, set the IP address.

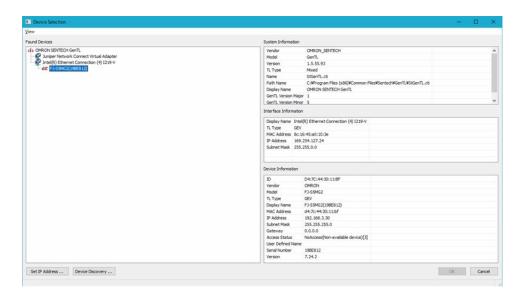




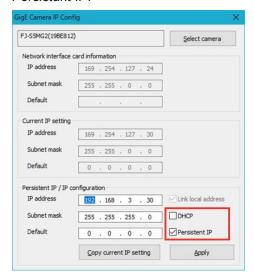
### **Additional Information**

Since this setting is just a temporary buffer for the current value, the IP address will not be reflected if the power is turned off while in this state.

- 7 Click OK.
- **8** On the *Device Selection* screen, double click the camera you wish to use.



**9** On the *GigE Camera IP Config*screen, uncheck *DHCP* and put a check in the box for *Persistant IP*.



10 Enter the address and click **Apply**.



### **Additional Information**

If it is different from the IP address set in Step 6, this setting will be reflected when the camera is restarted.

### **Connecting multiple cameras**

There are following ways for connecting multiple cameras.

- · Install multiple network adapters.
- · Use network adapter with multiple ports.
- · Use switching HUB.

Refer to 1-3-6 Setup of camera connection on page 1-23 for connection settings.



### **Additional Information**

For both cases, set persistent IP address for each cameras which is not duplicated with other devices.

In the case of using the PC with multiple Ethernet ports, each adapter must have IP address which network address is different from other Ethernet ports.

The network address can be calculated from the logical product (AND) between the IP address and network mask.

### 1-3-7 Setup of Software

### Installation

Setup standard FJ software from installation CD, following the steps below.

1 Insert installation CD into PC. Then setup program starts automatically.



2 Click Install button for FJ Series Software. Then setup for camera device driver starts.



### **Precautions for Correct Use**

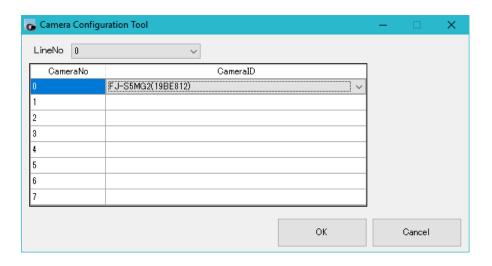
Install and use either 32-bit or 64-bit software according to your environment.

### Assign a camera number

Following the steps below, assign a camera number for each camera connected.

- 1 Launch the tool from Start menu OMRON Camera Configuration Tool.
- 2 Select camera from the list to each camera number (CameraNo).

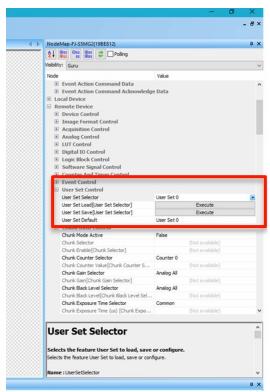
  When select CameraID cell, the connected camera list will be displayed.



3 Click OK.

### **Detailed setting for cameras**

- 1 Close the currently displayed Camera Configuration Tool.
- 2 Launch the tool from Start menu SentechSDK StViewer.
- **3** On the **Device Selection** screen, select the camera for detailed settings. Click the **OK** button to close the **Device Selection**.
- 4 In StViewer, select Remote Device User Set Control User Set Selector and select User Set 0.



**5** Set the parameters.

These are the parameters.

### **Remote Device**

Ite	em	Value [Default]	Description
Acquisition Control	Trigger Delay (µs)	0 to 20000000 [0]	Set the time from recognizing trigger to releasing the shutter of a camera.
Digital IO Control	Line Inverter [Line Selector]	• [True] • False	Invert polarity of the signal.  True: Positive  False: Negative When Line0 is selected in Line Selector, the polarity of the trigger signal can be reversed. When Line1 is selected, the polarity of the Output signal can be reversed.
	Line Debounce Time (µs) [Line Selector]	0 to 10000 [1]	Set the pulse-width time for recognizing trigger of a camera. Set it after selecting <i>Line0</i> with <i>Line Selector</i> .
	Line Source [Line Selector]	[FrameTrigger-wait]     Timer 0 Active	<ul> <li>Set the type of signal to be output.</li> <li>FrameTriggerwait: The signal which is ON while trigger signal can be input.</li> <li>Timer 0 Active: The signal for strobe trigger.</li> <li>Set it after selecting <i>Line1</i> with <i>Line Selector</i>.</li> </ul>
	Line Status [Line Selector]	• True • False	If you check <i>Polling</i> at the top of the setting screen, you can monitor the signal status.  • True: ON  • False: OFF  When <i>Line0</i> is selected in <i>Line Selector</i> , the Trigger Signal Status can be monitored. When <i>Line1</i> is selected, the Output Signal Status can be monitored.
Counter And Timer Control	Timer Delay (μs) [Timer Selector]	0 to 16777215 [0]	This setting is valid when <i>Timer 0 Active</i> is selected for the Output Signal (Line Source [Line Selector]). Set the delay time.
	Time Duration (µs) [Timer Selector]	0 to 16777215 [1]	This setting is valid when <i>Timer 0 Active</i> is selected for the Output Signal (Line Source [Line Selector]).  Set the pulse-width time.

Ite	em	Value [Default]	Description
Transport Layer Control - GigEVi- sion	GEV SCPD	0 to 4294967295 [6000] (Unit: Tick, FJ-S	Set the delay time of packets between. Set for preventing packet-loss because of connecting multiple cameras in one
		□□□2 Camera: 1 [Tick] = 1 [ns])	LAN. Set with GEV SCFTD.
	GEV SCFTD	0 to 4294967295 [0] (Unit: Tick, FJ-S□ □□□2 Camera: 1 [Tick] = 1 [ns])	Set the delay time to transmit packets. Set for preventing packet-loss because of connecting multiple cameras in one LAN. Set with GEV SCPD.



### **Precautions for Correct Use**

Do not change any parameters other than those above.



### **Additional Information**

In the FJ-S $\square\square\square\square$ 2 series, the packet size is automatically adjusted to an appropriate size according to the Ethernet card settings.

- 6 In Remote Device User Set Control User Set Save, click Execute.
- **7** Close the Tool.

### Initializing camera settings

- 1 Launch the tool from Start menu SentechSDK StViewer.
- 2 On the **Device Selection** screen, select the camera for initializing. Click the **OK** button to close the **Device Selection**.
- 3 In Remote Device Device Control Device Reset, click Execute. This will reset the setting to the factory default.
- **4** Close the Tool.

### Start the application software

- 1 Connect the dongle of application software to the PC.
  The LED of the connected dongle lights up.
- 2 Launch the application software from the Start Menu OMRON FJ-SW.



### **Precautions for Correct Use**

• Install and use either 32-bit or 64-bit software according to your environment.

### Configuration of Processing Item "Camera Image Input GigE"

Refer to Section 2 Processing Item "Camera Image Input GigE" on page 2-1.

### Making measurement flow

You must allocate "Camera Image Input GigE" unit for each GigE cameras connected to the system. In each unit, you need to select camera to handle. (Example 1)

One camera can be handled by multiple Camera Image Input GigE units. In this case, each unit receives camera image with modified camera parameters following the measurement flow. (Example 2)

• Example 1: Add four Camera Image Input GigE units to use four cameras.



 Example 2: Input multiple images with different camera parameters from one camera, by adding multiple Camera Image Input GigE units.





### **Additional Information**

The image input time for the second and subsequent GigE cameras in the flow is approximately 50ms longer than that of the first one.

### **Others**

Make the following settings as required depending on the system configuration.

- · Set the External I/F Port No.
- Edit the FJ series setting file "FZ-Option.ini" and set the port number of the External I/F. The folder path depends on the installation method. (Example: "C:\Program Files\OMRON\FJ Software(x64)\Release\_x64\FZ-Option.ini")

"FZ-Option.ini" defines the setting of FJ movement.

Main Identifications are below.

Section	Identification	Explanation
Logging	imageLoggingEnabled	Image logging Enable/Disable
		0: Disable
		• 1: Enable
SerialNormal	enabled	Serial communication Enable/Disable
		0: Disable
		• 1: Enable
	portName	Set the port No. to use.
		When port No. is lower than 10(X): COMX
		When port No. is higher than 10(YY): \\.\COMYY
UdpNormal	enabled	UDP communication Enable/Disable
		0: Disable
		• 1: Enable
TcpNormal	enabled	TCP communication Enable/Disable
		0: Disable
		• 1: Enable
EtherNetIP	enabled	EtherNetIP communication Enable/Disable
		0: Disable
		• 1: Enable
	localMacAddress	Describe MAC address in use by the format below.
		XX-XX-XX-XX-XX



### **Precautions for Correct Use**

- If the connected camera is changed, reset the parameters used in Camera Image Input GigE.
- If a scene data created with another camera and sensor controller is imported, there may be
  cases where the setting may be incompatible with the current camera. In that case, please go
  in to the Processing item Setting UI in the TDM Editor and change the setting to an appropriate value in that menu.
- The FJ software, Camera Configuration Tool and IP Configuration Tool will not function properly if they are all open and running at the same time.
- When using any of these, always check that none of the others are currently open and in use.
- There may be settings in the Camera & Software Vision package that cannot be used due to related settings in the Operating System Settings - Communication - Address Setting.
   When use Camera & Software Vision, It is necessary to connect with PC network at "Address setting".

### 1-3-8 Settings when connecting multiple GigE Cameras (over 9 units)

In its initial state, the maximum number of cameras is 8. Therefore the following change is required to connect 9 or more cameras. Maximum of 16 GigE cameras can be connected for use.



### **Precautions for Correct Use**

The maximum number of cameras that can be connected will depend on factors such as the specifications of the PC andit System environment settings.

When you wish to connect and use multiple cameras, first check to make sure of the maximum number the system will support.

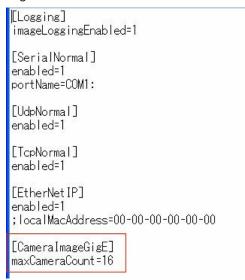
### Setting for multiple camera units

### Editing FZ-Option.ini

Editing "FZ-Option.ini" for setting.

Refer to Others on page 1-15 about FZ-Option.ini.

Open "FZ-Option.ini" in text editor, add "maxCameraCount=NN" (NN = 9 to 16) in "CameraImage-GigE" section as follows.





### **Precautions for Correct Use**

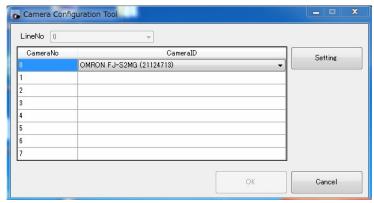
A negative value is not allowed at "maxCameraCount", set positive integer.

### Settings for cameras with Camera Configuration Tool

Settings for cameras with "Camera Configuration Tool".

- 1 Launch the tool from Start menu OMRON Camera Configuration Tool.
- 2 Select camera from the list to each camera number (CameraNo).

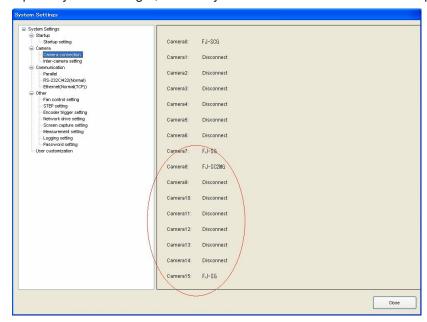
  When select CameraID cell, the connected camera list will be displayed.



Click OK.

### Verify connected cameras

Open "System Settings", and verify that all the added cameras are displayed.



1 Setup of Camera & Soft	ware Vision
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# Processing Item "Camera Image Input GigE"

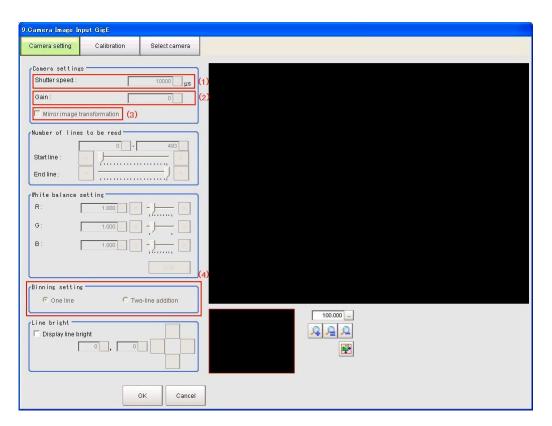
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## 2-1 Overview

Description of Camera Image Input GigE processing item.

This section primarily describes those settings that differ from the standard **Camera Image Input** processing items.

# 2-2 Settings

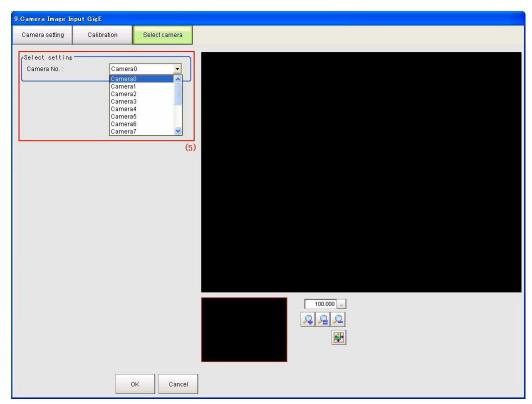


No.	Setting Item	Description	Range
(1)	Shutter speed	Select a shutter speed appropriate for the speed of the measurement object. If the moving speed of the measurement object is fast and the image is blurred, decrease the shutter speed.	*1
(2)	Gain	Increase this when the image cannot be brightened by the shutter speed, lens aperture, or illumination. Normally, the factory default settings can be used.	*1
(3)	Mirror image transfor- mation	When this function is enabled, you can create a mirror image with the left and right sides reversed.	ON/OFF
(4)	Binning setting	Note that the Binning setting is for Monochrome cameras only.  When Two line is selected, data is transferred two lines at a time. The effect of this is as follows.  The size of the data becomes smaller so the Image Acquisition Time becomes shorter.  Dark images can be made brighter.  However resolution does become lower.	1 to 2

*	1	

	S	hutter speed [µ	s]		Gain	
Camera	Min	Max	Factory default	Min	Max	Factory default
FJ-SG	17	1000000	10000	210	920	210
FJ-SCG	17	1000000	10000	210	920	210
FJ-S2MG	25	1000000	10000	260	760	260
FJ-SC2MG	25	1000000	10000	260	760	260
FJ-S5MG	29	10000000	10000	0	400	0
FJ-SC5MG	29	10000000	10000	0	400	0

	Shutter speed [µs]			Gain		
Camera	Min	Max	Factory default	Min	Max	Factory default
FJ-SG2/FJ-SCG2/	1	16777215	10000	0	208	0
FJ-S2MG2/FJ-SC2MG2/						
FJ-S5MG2/FJ-SC5MG2						



No.	Setting Item	Description	Range
(5)	Camera No.	Select the Camera No. from which to acquire an image.	0 to 15 *1

<sup>\*1.</sup> In the area where the Camera No. is selected, by default only up to 8 cameras can be set.

When connecting 9 or more cameras, please refer to 1-2-7 Settings when connecting multiple GigE Cameras (over 9 units) on page 1-16.

# 2-3 Detailed result display



In the detailed result display window at the lower right of the main screen (when using the default layout), the following text is displayed.

Displayed item	Explanation
Judge	Judgement result
Camera No.	The Camera No. from which to acquire an image
Failed Buffer Count	Number of images that failed to be acquired
Buffer Underrun Count	This count (number) will increase if the trigger is input at a timing when the application cannot receive the image, such as when the driver's receive buffer is full and data is not discarded before the next trigger is received.
Failed Packet Count	The number of lost packets
Resend Request Count	The number of re-send requests
Resend Packet Count	Number of packets finally re-sent in response to a re-send request

# 2-4 Camera Image Input GigE Timing Chart

This section includes the timing chart for measurement executed with the TRG input of the camera.



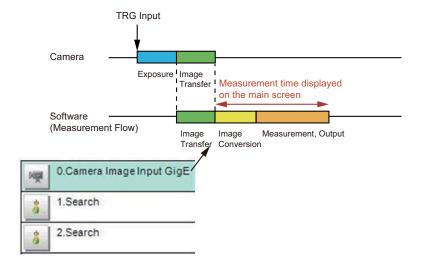
### **Precautions for Correct Use**

As shown in the figure below, the Measurement time displayed on the main screen does not include the Exposure time and Transfer time.

On the other hand, when measurement is executed by the internal Measurement command, the Measurement time displayed does include those times, so it will be significantly different.

Number of cameras: One, Number of Image Input: Once

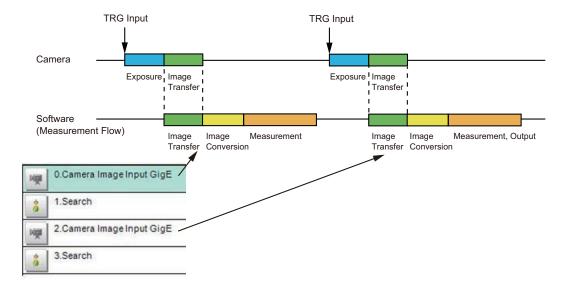
Image Conversion process is executed after the Image Transfer from the camera is completed.



Number of cameras: One, Number of Image Input: Multiple

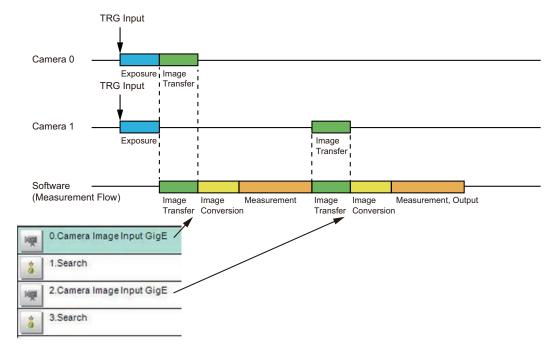
TRG Input is required for each Camera Image Input.

The 2nd and subsequent TRG Input must be input within 3 seconds after the end of the previous measurement process. If TRG is not input within 3 seconds, a timeout error will occur.



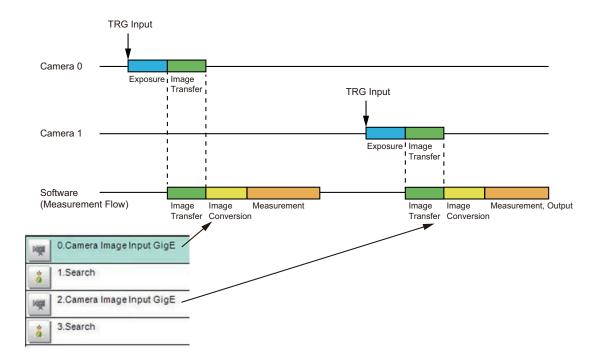
### Number of cameras: Multiple, TRG Input: Common for all cameras

If TRG of Camera 0 and Camera 1 are input at the same time, Exposure of Camera 0 and Camera 1 will be executed at the same time. Processing done after Camera 1 Image Transfer will start after Camera 0 Measurement processing is completed.



### Number of cameras: Multiple, TRG Input: Different for each camera

The TRG input for Camera 1 must be input within 3 seconds after the Measurement process of Camera 0 is completed. If TRG is not input within 3 seconds, a timeout error will occur.



2 Processing Item "Camera Image Input GigE"



# **Troubleshooting**

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# 3-1 Troubleshooting

Symptom	Correction
When execute IP Configuration Tool in envi-	Execute the procedure below, disable "direct Ethernet connection function" of SysmacStudio.
ronment SysmacStudio is installed, multiple IP Addresses	Select Start - OMRON - Communications Middleware Utilities - DirectEthernetUtility, and check Disable the direct Ethernet connection
of each camera are displayed.	function. and click <b>OK</b> .  When execute the procedure above, auto connection between PLC and other machines is disabled. In this case, refer to the manual of PLC.
Error message "CameraSetting error" appears.	When system detects disconnection with connecting GigE camera, system shows this error message.  Please check these points:
	- If GigE cameras are not connected to power source correctly - If Network cable or other network devices are not correctly connected or stopped working - If System go to stand-by mode during FJ software is working
When launching the Camera Configuration Tool, "Failed to detect camera. Please check camera connection" is displayed and the camera cannot be assigned.	- The driver required for the camera type is not installed - A driver that does not match the camera type is installed - The camera IP address setting is wrong
When launching the application software, the dialog, "A camera connection status has been detected."	- The driver required for the camera type is not installed - A driver that does not match the camera type is installed - The camera IP address setting is wrong
Error message appears when IP Configuration Tool starts soon after installed.	Environment variable may be not reflected. Restart PC and retry, please.
Error message appears when suspend or hibernate PC.	In Camera & Software Vision, suspending or hibernating PC when processing is not supported.  Use this system under setting of suspending and hibernating disabled.



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Note: Specifications are subject to change.